

PRODUCTION STANDARD

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT THERE BY INCURS NO RESPONSIBILITY NOR ANY OBLIGATIONS WHATSOEVER; AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIED THE SAID DRAWINGS, SPECIFICATIONS OR OTHER DATA IS NOT TO BE REGARDED BY IMPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR ANY OTHER PERSON OR CORPORATION OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUFACTURE, USE OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THERETO.

REVISIONS

SYMBOL	DESCRIPTION	DATE	APPROVAL
-	20040414174311	8/20/2004	ESJ

INDIVIDUAL REPAIR PARTS ORDERING DATA

SI NUMBER : C17NCMA05A

PLISN: 0059

ITEM NAME: SWITCH, PUSHBUTTON

TO BE IN ACCORDANCE WITH REVISION C

OF (OEM/CAGE) DRS POWER & CONTROL TECHNOLOGIES

DWG/CAT NUMBER 86-5090-2

PIECE N/A

AND THE FOLLOWING REQUIREMENTS:

1.0 SCOPE

THIS IRPOD PROVIDES THE REQUIREMENTS FOR A REPAIR PART CONSISTING OF ONE PIECE.

2.0 LIST OF APPLICABLE DOCUMENTS

IF A SUPPLIER QUOTES TO A LATER REVISION OF THE DRAWING(OR CATALOG ITEM) THAN SPECIFIED BELOW, SUBMITTAL OF QUOTE SHALL INCLUDE TWO (2) COPIES OF THE REVISED DOCUMENT AND AN EVALUATION OF THE INTERCHANGEABILITY. THE FOLLOWING DOCUMENTS AND CHANGE DATA ARE APPLICABLE TO THE EXTENT SPECIFIED IN THIS IRPOD, THE DRAWINGS, OR OTHER DOCUMENTS INVOKED BY THIS IRPOD. CONTRACTING AGENCY APPROVAL IS REQUIRED TO USE EARLIER SPECIFICATION VERSIONS THAN THOSE LISTED HEREIN, EXCEPT AS IDENTIFIED BELOW. IF NO DOCUMENT VERSION IS LISTED, THEN ANY VERSION OF THE DOCUMENT MAY BE USED.

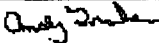
RAW MATERIAL REQUIRED HEREIN MAY HAVE BEEN PROCESSED OR TESTED (FOR EXAMPLE, HEAT TREATED OR ULTRASONICALLY TESTED AS REQUIRED BY THE RAW MATERIAL SPECIFICATION PRIOR TO RECEIPT OF THIS ORDER USING PREVIOUS VERSIONS OF PROCESSING OR TESTING SPECIFICATIONS. THIS PROCESSING AND TESTING NEED NOT BE REPEATED IF:

1. IT COMPLIED WITH THE APPLICABLE REQUIREMENTS OF THE PROCESSING/TESTING SPECIFICATION VERSIONS IN EFFECT AT THE TIME OF THE ACTUAL PROCESSING OR TESTING AND
2. ALL REQUIREMENTS OF THE RAW MATERIAL SPECIFICATION VERSION LISTED HEREIN HAVE BEEN SATISFIED.

DISTRIBUTION STATEMENT A

DEFENSE SUPPLY CENTER, COLUMBUS
COLUMBUS, OHIO

TITLE ITEM PRODUCTION STANDARD
5930-01-380-6143

TYPIST Andy Franke	DATE 08/20/04	CODE IDENT. NO. 16236	STD. NO. LO5161
CHECKER Andy Franke	DATE 08/20/04		
	DATE 08/20/04		SHEET 1 OF 3

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REVISIONS

SYMBOL	DESCRIPTION	DATE	APPROVAL
-	20040414174311	8/20/2004	gcl

DOCUMENT NUMBER	VERSION	TITLE
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MILITARY SPECIFICATIONS

MIL-PRF-23199/1	A	PERFORMANCE SPECIFICATION PACKAGING, PACKING AND MARKING (PP&M) REQUIREMENTS FOR INSTRUMENTATION AND CONTROL EQUIPMENT
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MILITARY STANDARDS

MIL-STD-129	M	MARKING FOR SHIPMENT AND STORAGE (PART 1 OF 4 PARTS)
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DRAWINGS

86-5090	C	CUTLER HAMMER
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3.0 MANUFACTURING AND PROCESS REQUIREMENTS

SWITCH,PUSHBUTTON 86-5090-2
SURFACES SHALL BE EXAMINED VISUALLY TO DETERMINE FREEDOM FROM DIRT, CORROSION, OIL, GREASE, OR FOREIGN RESIDUE. IF NECESSARY, PARTS SHALL BE CLEANED BY ANY PROCESS OR COMBINATION OF PROCESSES WHICH WILL ACCOMPLISH THOROUGH CLEANING WITHOUT DAMAGE TO THE PART(S). PRESERVATIVES SHALL NOT BE USED ON PARTS WHICH ARE VULNERABLE TO DAMAGE BY PRESERVATIVES.

4.0 QUALITY ASSURANCE PROVISIONS

SWITCH,PUSHBUTTON 86-5090-2
THE QUALITY ASSURANCE PROVISIONS SHALL BE IN ACCORDANCE WITH THE TERMS AND CONDITIONS OF THE PURCHASE ORDER.

QUALITY CONFORMANCE TESTS
QUALITY CONFORMANCE TESTS SHALL BE CONDUCTED ON EACH EQUIPMENT, ASSEMBLY, AND SUBASSEMBLY PREPARED FOR DELIVERY. THE TESTS SHALL BE IN ACCORDANCE WITH THE TEST PROCEDURE IDENTIFIED IN THE IRPOD HEADER DRAWING. IF NO TEST PROCEDURE IS IDENTIFIED, THE LATEST APPROVED TEST PROCEDURE SHALL BE USED.
TEST DATA SHALL BE RETAINED BY THE MANUFACTURER AND SHALL BE SUBMITTED FOR PRIME CONTRACTOR INFORMATION UPON PRIME CONTRACTOR REQUEST.

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-	20040414174311	8/20/2004	RSJ

5.0 PREPARATION FOR DELIVERY

SWITCH,PUSHBUTTON 86-5090-2

THIS ITEM WILL BE STORED ON-BOARD SHIP. THEREFORE, THE SPARE COMPONENTS PACKAGING/PACKING REQUIREMENTS OF MIL-PRF-23199/1 ARE APPLICABLE.

MARKING AND LABELING REQUIREMENTS – MARKING AND LABELING SHALL BE IN ACCORDANCE WITH MIL-PRF-23199/1

PACKAGING, PACKING AND MARKING REQUIREMENTS SHALL BE IN ACCORDANCE WITH MIL-PRF-23199/1.

END OF IRPOD

DISTRIBUTION STATEMENT A

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COLUMBUS, OHIO**

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SHEET 3 OF 3